

CLAIMS

1. In a condenser (10) having a header tank (14) on one side with a receiver tank (22) attached beside return header tank (14), said receiver (22) also having an end closure (42) that is attached to tank (22) concurrently a high temperature braze process that forms the entire condenser (10), a desiccant cartridge assembly (24) capable of being installed within said receiver tank (22) prior to said condenser braze operation, comprising,
 - a tube (26) formed of a material capable of withstanding the braze process, and sized to be insertable axially within receiver tank (22) with a close radial clearance,
 - 10 a desiccant material (28) contained with tube (26) and exposed to refrigerant within said receiver tank (22), and,
 - a locating and retention member (36) formed of a material capable of withstanding the braze process, and engaged between tube (26) and the inside of receiver tank (22) so as to maintain said tube (26) radially centered
 - 15 and axially retained within receiver tank (22),
 - whereby the desiccant cartridge assembly (24) may be installed within receiver tank (22) before end closure (42) is attached during the high temperature braze process.
2. A condenser (10) according to Claim 1, further characterized in that said locating and retention member (36) is a clip formed of a braze compatible material that brazes to the outside of tube (26) and to the inside of receiver tank (22) during the braze process.
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3. A condenser (10) according to Claim 1, further characterized in that said tube (26) has a lower end closed by a filter plug (30) formed of a material capable of withstanding the braze process, said filter plug (30) having a porosity sufficiently small to retain said desiccant material (28) and sufficiently large to admit refrigerant, said filter plug (30) being retained by a screen (32) formed of a material comparable to said tube (26).